



RELEASED  
15.09.22

PPP

Part Number	D412-664-403
Description	Crosstube Installation, High Aft

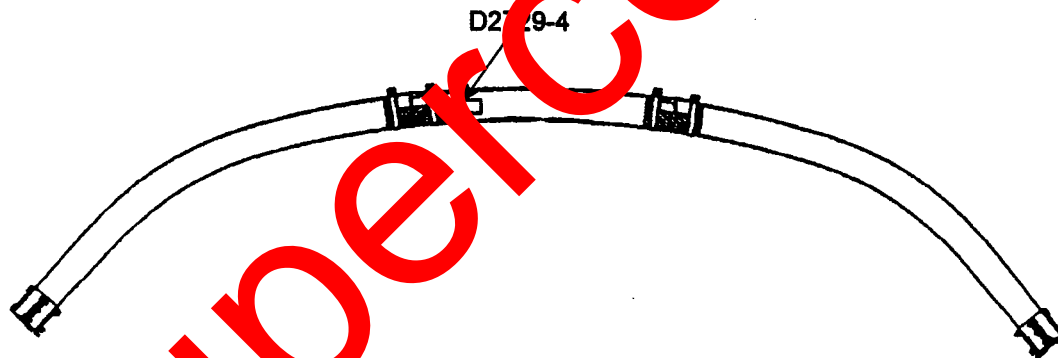
Box Part Number	Plywood Box	L x W x D	113 x 34.625 x 10.75
Other Packaging	MF3433	MF668 / MF1612	
Logo Decals	N/A		

### Packaging Instructions and Decal Placement

#### D412-664-403

Build box out of 3/4" plywood. Box is 6" deep. 10.75 dimension includes pallet that is installed underneath. Box dimensions are exterior dimensions.

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag. Glue foam in place ( MF3433 2 sets, 4 Pcs, MF668, 2 sets, 4 Pcs, MF1612 4 Pcs). Place hardware and paper work in foam together, then wrap around left side of crosstube. Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014. Apply clear tape over label and staple.



D2729-4

D2729-3

DART	
PATENT	N/A
P/N	D412-664-403
DESC	Crosstube, High Aft
LOT	BXXXXXX
CODE	Bell 412
CHG	CHG001
STC	SH01-9
STC	SR01298NY
STC	
TC APPROVAL # 09-89	
MADE IN CANADA	
D2729-4	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
CROSSTUBE INSTALLATION, HIGH AFT		
P/N: D412-664-403		CHG001
B/N: BXXXXXX		

Revision: A  
Date: 15.09.22

8/10/23